

Flexlite GX

NATURAL EXTENSION TO YOUR HAND





TECHNICAL SPECIFICATIONS

SERIES 3 WELDING GUNS

GX 203G

Product code	GX203G35 (3.5m), GX203G5 (5m)
Load capacity, Ar + CO2 (35%)	200 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Remote control	No
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.2
Type of connection	Euro
LED option	No

GX 253G

Product code	GX253G35 (3.5m), GX253G5 (5m)
Load capacity, Ar + CO2 (35%)	250 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Remote control	No
Welding process	MIG/MAG
Contact tip	M6
Wire diameters (mm)	0.6–1.2
Type of connection	Euro
LED option	No



GX 303G

Product code	GX303G35 (3.5m), GX303G5 (5m)
Load capacity, Ar + CO2 (35%)	300 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Remote control	No
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.2
Type of connection	Euro
LED option	No

GX 303GHD

Product code	GX303GHD35 (3.5m), GX303GHD5 (5m)
Load capacity, Ar + CO2 (35%)	300 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M10
Wire diameters (mm)	0.8 – 1.2
LED option	No
Remote control option	No

GX 303W

Product code	GX303W35 (3.5m), GX303W5 (5m)
Load capacity, Ar + CO2 (100%)	300 A
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Remote control	No
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6
Type of connection	Euro
LED option	No



GX 403G

Product code	GX403G35 (3.5m), GX403G5 (5m)
Load capacity, Ar + CO2 (35%)	400 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Remote control	No
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6
Type of connection	Euro
LED option	No

GX 403GHD

Product code	GX403GHD35 (3.5m), GX403GHD5 (5m)
Load capacity, Ar + CO2 (35%)	400 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M10
Wire diameters (mm)	0.8 – 1.6
LED option	No
Remote control option	No

GX 403W

Product code	GX403W35 (3.5m), GX403W5 (5m)
Load capacity, Ar + CO2 (100%)	400 A
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Remote control	No
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6
Type of connection	Euro
LED option	No



GX 503W

Product code	GX503W35 (3.5m), GX503W5 (5m)
Load capacity, Ar + CO2 (100%)	500 A
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Remote control	No
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6
Type of connection	Euro
LED option	No

SERIES 5 WELDING GUNS

GX 205G

Product code	GX205G35 (3.5m), GX205G5 (5m)
Load capacity, Ar + CO2 (35%)	200 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.2
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes

GX 255G

Product code	GX255G35 (3.5m), GX255G5 (5m)
Load capacity, Ar + CO2 (35%)	250 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M6
Wire diameters (mm)	0.6–1.2
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes



GX 305G

Product code	GX305G35 (3.5m), GX305G5 (5m), GX305GS6* (6m), GX305GS8* (8m) *GS models 6m/8m delivered without a wire liner
Load capacity, Ar + CO ₂ (35%)	300 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.2 (3.5m and 5m models) 1.0–1.2 (6m and 8m GS models)
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes

GX 305GHD

Product code	GX305GHD35 (3.5m), GX305GHD5 (5m)
Load capacity, Ar + CO ₂ (35%)	300 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M10
Wire diameters (mm)	0.8 – 1.2
LED option	No
GXR10 Gun Remote	Yes

GX 305GMN

Product code	GX305GMN35 (3.5m), GX305GMN5 (5m)
Load capacity, Ar + CO ₂ (35%)	350 A
Changeable neck	Yes
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.2
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes



GX 305W

Product code	GX305W35 (3.5m), GX305W5 (5m), GX305WS6* (6m) *WS model 6m delivered without a wire liner
Load capacity, Ar + CO2 (100%)	300 A (3.5m and 5m models) 250 A (6m WS model) 300 A (3.5m and 5m models) 250 A (6m WS model)
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6 (3.5m and 5m models) 1.0–1.6 (6m WS model)
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes

GX 405G

Product code	GX405G35 (3.5m), GX405G5 (5m)
Load capacity, Ar + CO2 (35%)	400 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes

GX 405GHD

Product code	GX405GHD35 (3.5m), GX405GHD5 (5m)
Load capacity, Ar + CO2 (35%)	400 A
Changeable neck	No
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Welding process	MIG/MAG
Contact tip	M10
Wire diameters (mm)	0.8 – 1.6
LED option	No
GXR10 Gun Remote	Yes



GX 405W

Product code	GX405W35 (3.5m), GX405W5 (5m), GX405WS6* (6m), GX405WS8* (8m) *WS models 6m/8m delivered without a wire liner
Load capacity, Ar + CO2 (100%)	400 A (3.5m and 5m models) 300 A (6m and 8m WS models)
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6 (3.5m and 5m models) 1.0–1.6 (6m and 8m WS models)
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes

GX 505W

Product code	GX505W35 (3.5m), GX505W5 (5m)
Load capacity, Ar + CO2 (100%)	500 A
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes

GX 605W

Product code	GX605W5 (5m)
Load capacity, Ar + CO2 (35%)	600 A (40%)
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	1.2–2.4
Type of connection	Euro
LED option	No
GXR10 Gun Remote	Yes



SERIES 8 WELDING GUNS

GX 208GMN

Product code	GX208GMN35 (3.5m), GX208GMN5 (5m)
Changeable neck	Yes
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Remote control	Yes
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.2
Type of connection	Kemppi
LED option	Yes
Load capacity, Ar + CO2 (60%)	200 A

GX 308GMN

Product code	GX308GMN35 (3.5m), GX308GMN5 (5m)
Changeable neck	Yes
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Remote control	Yes
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.2
Type of connection	Kemppi
LED option	Yes
Load capacity, Ar + CO2 (60%)	300 A

GX 408GMN

Product code	GX408GMN35 (3.5m), GX408GMN5 (5m)
Changeable neck	Yes
Rotating neck	Yes
Pistol grip handle	Yes
Type of cooling	Gas
Remote control	Yes
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6
Type of connection	Kemppi
LED option	Yes
Load capacity, Ar + CO2 (60%)	400 A



GX 428W

Product code	GX428W35 (3.5m), GX428W5 (5m), GX428WS8* (8m) *WS model 8m delivered without a wire liner
Load capacity, Ar + CO2 (100%)	420 A (3.5m and 5m models) 300 A (8m WS model)
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Remote control	Yes
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6 (3.5m and 5m models) 1.2–1.6 (8m WS model)
Type of connection	Kemppi
LED option	Yes (3.5m and 5m models) No (8m WS model)

GX 528W

Product code	GX528W35 (3.5m), GX528W5 (5m)
Load capacity, Ar + CO2 (100%)	520 A
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Remote control	Yes
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8–1.6
Type of connection	Kemppi
LED option	Yes

GX 608W

Product code	GX608W5 (5m)
Load capacity, Ar + CO2 (35%)	600 A (40%)
Changeable neck	No
Rotating neck	No
Pistol grip handle	Yes
Type of cooling	Water
Remote control	Yes
Welding process	MIG/MAG
Contact tip	M10x1
Type of connection	Kemppi
LED option	Yes



ACCESSORIES

GXR10

Description	Gun Remote
Product code	GXR10

GXR80B

Description	remote control
Product code	GXR80B

Flexlite GX/GF Gun Handle

Product code	SP011820
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Multitool

Description	For MIG guns
Product code	SP022843

Contact tips Kemppi LIFE+

Product code	CT10C1SD001 - CONTACT TIP 1.0 C1 STD M10 CT12C1SD001 - CONTACT TIP 1.2 C1 STD M10 CT10C1SD003 - CONTACT TIP 1.0 C1 STD M6
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Kemppi is the design leader in the arc welding industry. We are committed to boosting the quality and productivity of welding by continuous development of the welding arc and by working for a greener and more equal world. Kemppi supplies sustainable products, digital solutions, and services for professionals from industrial welding companies to single contractors. The usability and reliability of our products is our guiding principle. We operate with a highly skilled partner network covering over 70 countries to make its expertise locally available. Headquartered in Lahti, Finland, Kemppi employs close to 800 professionals in 16 countries and has a revenue of 195 MEUR in 2022.

