

Kempact MIG

COMBINE THE ECONOMY OF COST, SIZE, WEIGHT, AND
PERFORMANCE





TECHNICAL SPECIFICATIONS

Kempact MIG 2530

Product code	621853002
Connection voltage 3~ 50/60 Hz	380-440 V ±10%
Fuse (delayed)	16 A
Welding range	20 A / 15 V- 250 A / 26.5 V
Output 40% ED	250 A/26.5 V
Output 60% ED	207 A/24 V
Output 100% ED	160 A/22 V
Open circuit voltage	30-45 V
Wire feed mechanism	4-roll
Wire feed speed adjustment	1...18 m/min
Gun connection	Euro
Wire spool weight, max.	15 kg
Wire spool diameter, max.	300 mm
Filler wire sizes (Fe solid)	0.6...1.0
Filler wire sizes (Fe cored)	0.9...1.2
Filler wire sizes (Al)	0.9...1.2
Filler wire sizes (CuSi)	0.8...1.0
Operating temperature range	-20 ... +40 °C
External dimensions LxWxH	580 × 280 × 440
Weight (no accessories)	20 kg
Degree of protection	IP23S
Standards	IEC/EN 60974-1, IEC/EN 60974-5, IEC/EN 60974-10

ACCESSORIES

Earth Return Cable

Product code	6184511 - Earth return cable 50mm ² 5m 6184711 - Earth return cable 70mm ² 5m
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GXR10

Description	Gun Remote
Product code	GXR10

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Kemppi is the design leader in the arc welding industry. We are committed to boosting the quality and productivity of welding by continuous development of the welding arc and by working for a greener and more equal world. Kemppi supplies sustainable products, digital solutions, and services for professionals from industrial welding companies to single contractors. The usability and reliability of our products is our guiding principle. We operate with a highly skilled partner network covering over 70 countries to make its expertise locally available. Headquartered in Lahti, Finland, Kemppi employs close to 800 professionals in 16 countries and has a revenue of 195 MEUR in 2022.

