

Guide ring insertion kit



OVERVIEW

Insertion kit extends the range of use of a guide ring kit by making the band ring suitable also for smaller tube diameter. Product codes marked with "L" are for tube sizes 8 inch or larger.

Example: To weld a pipe 0.5" (12.7mm) smaller in OD than normal pipe size of Guide Ring. $0.5"/2 = 0.25"$ radial clearance between new pipe OD and Guide Ring. Insert should be 0.25" height.

TECHNICAL SPECIFICATIONS

Guide ring insertion kit	Product code
GUIDE RING INSERTION KIT (0.30 MM)	102222-012
GUIDE RING INSERTION KIT (0.79 MM)	102222-031
GUIDE RING INSERTION KIT (1.14 MM)	102222-045
GUIDE RING INSERTION KIT (1.27 MM)	102222-050
GUIDE RING INSERTION KIT (1.43 MM)	102222-0562
GUIDE RING INSERTION KIT (1.57 MM)	102222-062
GUIDE RING INSERTION KIT (2.16 MM)	102222-085
GUIDE RING INSERTION KIT (2.95 MM)	102222-116
GUIDE RING INSERTION KIT (3.05 MM)	102222-120
GUIDE RING INSERTION KIT (3.07 MM)	102222-121
GUIDE RING INSERTION KIT (3.18 MM)	102222-125
GUIDE RING INSERTION KIT (3.71 MM)	102222-146
GUIDE RING INSERTION KIT (4.14 MM)	102222-163
GUIDE RING INSERTION KIT (4.32 MM)	102222-170
GUIDE RING INSERTION KIT (4.65 MM)	102222-183
GUIDE RING INSERTION KIT (4.75 MM)	102222-187
GUIDE RING INSERTION KIT (4.78 MM)	102222-188

Guide ring insertion kit	Product code
GUIDE RING INSERTION KIT (5.08 MM)	102222-200
GUIDE RING INSERTION KIT (5.51 MM)	102222-217
GUIDE RING INSERTION KIT (6.02 MM)	102222-237
GUIDE RING INSERTION KIT (6.35 MM)	102222-250
GUIDE RING INSERTION KIT (6.58 MM)	102222-259
GUIDE RING INSERTION KIT (7.14 MM)	102222-281
GUIDE RING INSERTION KIT (7.34 MM)	102222-285
GUIDE RING INSERTION KIT (7.42 MM)	102222-292
GUIDE RING INSERTION KIT (7.57 MM)	102222-298
GUIDE RING INSERTION KIT (7.92 MM)	102222-312
GUIDE RING INSERTION KIT (7.92 MM)	102222-312-L
GUIDE RING INSERTION KIT (8.26 MM)	102222-325
GUIDE RING INSERTION KIT (8.56 MM)	102222-337
GUIDE RING INSERTION KIT (8.69 MM)	102222-342
GUIDE RING INSERTION KIT (8.89 MM)	102222-350
GUIDE RING INSERTION KIT (9.12 MM)	102222-359
GUIDE RING INSERTION KIT (9.53 MM)	102222-375
GUIDE RING INSERTION KIT (10.16 MM)	102222-400
GUIDE RING INSERTION KIT (10.80 MM)	102222-425
GUIDE RING INSERTION KIT (11.10 MM)	102222-437
GUIDE RING INSERTION KIT (11.10 MM)	102222-437-L
GUIDE RING INSERTION KIT (11.13 MM)	102222-438
GUIDE RING INSERTION KIT (11.43 MM)	102222-450
GUIDE RING INSERTION KIT (11.56 MM)	102222-455
GUIDE RING INSERTION KIT (11.61 MM)	102222-457
GUIDE RING INSERTION KIT (11.63 MM)	102222-458
GUIDE RING INSERTION KIT (12.04 MM)	102222-474
GUIDE RING INSERTION KIT (12.04 MM)	102222-474-L
GUIDE RING INSERTION KIT (12.14 MM)	102222-478
GUIDE RING INSERTION KIT (12.70 MM)	102222-500
GUIDE RING INSERTION KIT (12.70 MM)	102222-500-L
GUIDE RING INSERTION KIT (13.46 MM)	102222-530
GUIDE RING INSERTION KIT (14.15 MM)	102222-557
GUIDE RING INSERTION KIT (14.27 MM)	102222-562
GUIDE RING INSERTION KIT (14.27 MM)	102222-562-L
GUIDE RING INSERTION KIT (14.30 MM)	102222-563
GUIDE RING INSERTION KIT (14.55 MM)	102222-573
GUIDE RING INSERTION KIT (15.86 MM)	102222-625
GUIDE RING INSERTION KIT (15.86 MM)	102222-625-L

Guide ring insertion kit	Product code
GUIDE RING INSERTION KIT (17.27 MM)	102222-680
GUIDE RING INSERTION KIT (17.45 MM)	102222-687
GUIDE RING INSERTION KIT (17.45 MM)	102222-687-L
GUIDE RING INSERTION KIT (19.05 MM)	102222-750
GUIDE RING INSERTION KIT (19.05 MM)	102222-750-L
GUIDE RING INSERTION KIT (19.08 MM)	102222-751
GUIDE RING INSERTION KIT (19.84 MM)	102222-781
GUIDE RING INSERTION KIT (19.84 MM)	102222-781-L
GUIDE RING INSERTION KIT (20.55 MM)	102222-809
GUIDE RING INSERTION KIT (20.62 MM)	102222-812
GUIDE RING INSERTION KIT (20.62 MM)	102222-812-L
GUIDE RING INSERTION KIT (20.65 MM)	102222-813
GUIDE RING INSERTION KIT (22.23 MM)	102222-875
GUIDE RING INSERTION KIT (22.23 MM)	102222-875-L
GUIDE RING INSERTION KIT (23.80 MM)	102222-937
GUIDE RING INSERTION KIT (23.80 MM)	102222-937-L
GUIDE RING INSERTION KIT (24.05 MM)	102222-947
GUIDE RING INSERTION KIT (25.40 MM)	102222-1000
GUIDE RING INSERTION KIT (25.40 MM)	102222-1000-L
GUIDE RING INSERTION KIT (26.19 MM)	102222-1031
GUIDE RING INSERTION KIT (26.97 MM)	102222-1062
GUIDE RING INSERTION KIT (27.00 MM)	102222-1063
GUIDE RING INSERTION KIT (27.00 MM)	102222-1063-L
GUIDE RING INSERTION KIT (30.96 MM)	102222-1219
GUIDE RING INSERTION KIT (30.96 MM)	102222-1219-L
GUIDE RING INSERTION KIT (33.35 MM)	102222-1313
GUIDE RING INSERTION KIT (34.93 MM)	102222-1375
GUIDE RING INSERTION KIT (38.89 MM)	102222-1531
GUIDE RING INSERTION KIT (38.89 MM)	102222-1531-L
GUIDE RING INSERTION KIT (39.70 MM)	102222-1563
GUIDE RING INSERTION KIT (40.46 MM)	102222-1593