

# Master S 400Cel



## TECHNICAL SPECIFICATIONS

### Master S 400Cel

|                                  |                        |
|----------------------------------|------------------------|
| Product code                     | 632140001              |
| Connection voltage 3~ 50/60 Hz   | 380 - 440 V $\pm 10\%$ |
| Fuse (delayed)                   | 25 A                   |
| Open circuit voltage in VRD mode | < 35 V                 |
| Output (TIG) 60% ED              | 400 A/26.0 V           |
| Output (TIG) 100% ED             | 310 A/22.4 V           |
| Output (MMA) 60% ED              | 400 A/36.0 V           |
| Output (MMA) 100% ED             | 310 A/32.4 V           |
| Open circuit voltage             | 55 - 65 V              |
| Stick electrode sizes            | 1.6...6.0 mm           |
| Operating temperature range      | -20...+50 °C           |
| External dimensions LxWxH        | 570 × 270 × 340 mm     |
| Weight (no accessories)          | 20.5 kg                |
| Degree of protection             | IP23S                  |