

# Flexlite GXe

REDESIGNED WITH OVER 200 IMPROVEMENTS



20.05.2024



Designed for welders



## TECHNICAL SPECIFICATIONS

### SERIES 5 WELDING TORCHES

#### GXe 205G

Product code	GXE205G35 (3.5m), GXE205G5 (5m)
Load capacity, Ar + CO2 (35%)	200 A
Changeable neck	No
Rotating neck	Yes
Standards	IEC 60974-7
Type of cooling	Gas
Remote control	Optional GRe50 remote
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.2
Type of connection	Euro
LED option	No
Gun handle	Yes
Cable length (m)	3.5 / 5

#### GXe 305G

Product code	GXE305G35 (3.5m), GXE305G5 (5m)
Load capacity, Ar + CO2 (35%)	300 A
Changeable neck	No
Rotating neck	Yes
Standards	IEC 60974-7
Type of cooling	Gas
Remote control	Optional GRe50 remote
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.2
Type of connection	Euro
LED option	No
Gun handle	Yes
Cable length (m)	3.5 / 5



## GXe 305W

Product code	GXE305W35 (3.5m), GXE305W5 (5m)
Load capacity, Ar + CO2 (100%)	300 A
Changeable neck	No
Rotating neck	No
Standards	IEC 60974-7
Type of cooling	Water
Remote control	Optional GRe50 remote
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.6
Type of connection	Euro
LED option	No
Gun handle	Yes
Cable length (m)	3.5 / 5

## GXe 405G

Product code	GXE405G35 (3.5m), GXE405G5 (5m)
Load capacity, Ar + CO2 (35%)	400 A
Changeable neck	No
Rotating neck	Yes
Standards	IEC 60974-7
Type of cooling	Gas
Remote control	Optional GRe50 remote
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.6
Type of connection	Euro
LED option	No
Gun handle	Yes
Cable length (m)	3.5 / 5



## GXe 405W

Product code	GXE405W35 (3.5m), GXE405W5 (5m)
Load capacity, Ar + CO2 (100%)	400 A
Changeable neck	No
Rotating neck	No
Standards	IEC 60974-7
Type of cooling	Water
Remote control	Optional GRe50 remote
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.6
Type of connection	Euro
LED option	No
Gun handle	Yes
Cable length (m)	3.5 / 5

## GXe 505W

Product code	GXE505W35 (3.5m), GXE505W5 (5m)
Load capacity, Ar + CO2 (100%)	500 A
Changeable neck	No
Rotating neck	No
Standards	IEC 60974-7
Type of cooling	Water
Remote control	Optional GRe50 remote
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.6
Type of connection	Euro
LED option	No
Gun handle	Yes
Cable length (m)	3.5 / 5



## SERIES 8 WELDING TORCHES

### GXe 308GA (+GRe80)

Product code	GXE308GA35 (3.5m), GXE308GA5 (5m)
Load capacity, Ar + CO2 (35%)	300 A
Changeable neck	No
Rotating neck	Yes
Standards	IEC 60974-7
Type of cooling	Gas
Remote control	GRe80 remote as a standard
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.2
Type of connection	Euro + Amphenol
LED option	Yes
Gun handle	Yes
Cable length (m)	3.5 / 5

### GXe 308WA (+GRe80)

Product code	GXE308WA35 (3.5m), GXE308WA5 (5m)
Load capacity, Ar + CO2 (100%)	300 A
Changeable neck	No
Rotating neck	No
Standards	IEC 60974-7
Type of cooling	Water
Remote control	GRe80 remote as a standard
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.6
Type of connection	Euro + Amphenol
LED option	Yes
Gun handle	Yes
Cable length (m)	3.5 / 5



### GXe 408GA (+GRe80)

Product code	GXE408GA35 (3.5), GXE408GA5 (5m)
Load capacity, Ar + CO2 (35%)	400 A
Changeable neck	No
Rotating neck	Yes
Standards	IEC 60974-7
Type of cooling	Gas
Remote control	GRe80 remote as a standard
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.6
Type of connection	Euro + Amphenol
LED option	Yes
Gun handle	Yes
Cable length (m)	3.5 / 5

### GXe 408WA (+GRe80)

Product code	GXE408WA35 (3.5m), GXE408WA5 (5m)
Load capacity, Ar + CO2 (100%)	400 A
Changeable neck	No
Rotating neck	No
Standards	IEC 60974-7
Type of cooling	Water
Remote control	GRe80 remote as a standard
Welding process	MIG/MAG
Contact tip	M10x1
Wire diameters (mm)	0.8-1.6
Type of connection	Euro + Amphenol
LED option	Yes
Gun handle	Yes
Cable length (m)	3.5 / 5



## GXe 508WA (+GRe80)

Product code	GXE508WA35 (3.5m), GXE508WA5 (5m)
Load capacity, Ar + CO2 (100%)	500 A
Changeable neck	No
Rotating neck	No
Standards	IEC 60974-7
Type of cooling	Water
Remote control	GRe80 remote as a standard
Welding process	MIG/MAG
Wire diameters (mm)	0.8-1.6
Type of connection	Euro + Amphenol
LED option	Yes
Gun handle	Yes
Cable length (m)	3.5 / 5

## ACCESSORIES

### GRe50

Description	remote control
Product code	GRe50

### GRe80

Description	remote control
Product code	GRe80

### Multitool

Description	For MIG guns
Product code	SP022843

### Gun handle

Product code	SP025865
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### Heat protector

Product code	W026576
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### Safety control

Product code	W026552 – GXe Series 8 Safety control W026237 – GXe Series 5 Safety control
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Contact tips Kemppi LIFE+

Product code	CT10C1SD001 - CONTACT TIP 1.0 C1 STD M10
	CT12C1SD001 - CONTACT TIP 1.2 C1 STD M10
	CT10C1SD003 - CONTACT TIP 1.0 C1 STD M6



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**Kemppi** is the design leader in the arc welding industry. We are committed to boosting the quality and productivity of welding by continuous development of the welding arc and by working for a greener and more equal world. Kemppi supplies sustainable products, digital solutions, and services for professionals from industrial welding companies to single contractors. The usability and reliability of our products is our guiding principle. We operate with a highly skilled partner network covering over 70 countries to make its expertise locally available. Headquartered in Lahti, Finland, Kemppi employs close to 800 professionals in 16 countries and has a revenue of 195 MEUR in 2022.

