

A5 MIG Rail Welding Carriage



OVERVIEW

Lightweight carriage with a step motor for precise movement. Integrated weaving unit, gun holder clamps, OLED display and easy-to-use interface. Socket for a remote controller. Also suitable for orbital welding with outer diameters greater than 1.5 m. ES-model equipped with electric gun height control. Includes A5 MIG remote control unit. DD-model equipped with double display to allow viewing at any direction.

TECHNICAL SPECIFICATIONS

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Product code	6190700 6190730 (-ES Model) 6190732 (-ES DD Model)
Carriage speed	5 - 150 cm/min 5 – 150 cm/min
Input power	30 - 55 V DC or 24 - 50 V AC 30 – 55 V DC or 24 – 50 V AC
Transport speed	200 cm/min 200 cm/min
Weaving speed	10 - 50 mm/s 10 – 50 mm/s
Weaving width	0 - 30 mm 0 - 30 mm
Weaving displacement	± 40 mm ± 40 mm
Dwell time (Adjustable on both sides separately)	0 - 2.0 s
Weaving patterns	3 3
Torch horizontal adjustment (manual)	± 40 mm ± 40 mm
External dimensions LxWxH	365 x 217 x 255 mm

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Weight	7.3 kg
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