

FastMig M 420 (400 V) MV Power source



TECHNICAL SPECIFICATIONS

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Product code	6132423
Connection voltage 3~ 50/60 Hz	220 V -10%...440 V +10%
Fuse (delayed)	35A
Minimum generator power	22 kVA (60%) 19 kVA (100%)
Welding range	MMA - 15 A/20 V...420 A/44 V MIG - 20 A/12 V...420 A/44 V U ₀ = 53 - 58 V
Output	380 A (100%) 420 A (60%)
Open circuit voltage	U ₀ = 48...53 V U _{av} = 50 V
Operating temperature range	-20...+40 °C
External dimensions LxWxH	590 × 230 × 580 mm
Weight (no accessories)	49 kg
Degree of protection	IP23S
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10