

Kempact 253A



OVERVIEW

Kempki K5 compact welder for cost-efficient MIG/MAG welding, delivering 250 A with a 3-phase 400 V power supply.

Kempact 253A includes an Adaptive control panel, DuraTorque 4-roll wire drive unit, Flexlite GX welding gun and earth return lead pack.

TECHNICAL SPECIFICATIONS

Kempact 253A		
Product code	Kempact 253A, GX 303 G, 3.5m - P2209GX Kempact 253A, GX 303 G, 5m - P2210GX	
Connection voltage 3~ 50/60 Hz	400 V ±15%	
Fuse (delayed)	10 A	
Welding range	10 V/20 A–31 V/250 A	
Open circuit voltage	38V	
Wire feed speed adjustment	1.0 - 18.0 m/min	
Filler wire sizes (Fe solid)	0.8...1.2 mm	
Filler wire sizes (Fe cored)	0.8...1.2 mm	
Filler wire sizes (Ss)	0.8...1.2 mm	
Filler wire sizes (Al)	1.0...1.2 mm	
Operating temperature range	-20...+40 °C	
External dimensions LxWxH	623 × 579 × 1070 mm	
Weight (no accessories)	44 kg	
Degree of protection	IP23S	
Standards	IEC 60974-1, IEC 60974-5, IEC 60974-10	