

Kempact 323 AMV



TECHNICAL SPECIFICATIONS

Kempact 323 AMV

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| Product code | Kempact 323 AMV, FE 32, 3.5 m - P2221 Kempact 323 AMV, FE 32, 5.0 m - P2222 Kempact 323 AMV, FE 35, 3.5 m - P2264 Kempact 323 AMV, FE 35, 5.0 m - P2265 |
| Connection voltage 3~ 50/60 Hz | 230 V -15%...400 V +15% |
| Fuse (delayed) | 16A (230V) 10A (400V) |
| Welding range | 10 V/2 0A–32.5 V/320 A |
| Open circuit voltage | 40V |
| Wire feed speed adjustment | 1.0 - 20.0 m/min |
| Filler wire sizes (Fe solid) | 0.8...1.2 mm |
| Filler wire sizes (Fe cored) | 0.8...1.2 mm |
| Filler wire sizes (Ss) | 0.8...1.2 mm |
| Filler wire sizes (Al) | 1.0...1.2 mm |
| Operating temperature range | -20...+40 °C |
| External dimensions LxWxH | 623 × 579 × 1070 mm |
| Weight (no accessories) | 44 kg |
| Degree of protection | IP23S |
| Standards | IEC 60974-1, IEC 60974-5, IEC 60974-10 |