

# Kempact MIG 2530



## TECHNICAL SPECIFICATIONS

### Kempact MIG 2530

|                                |   |
|--------------------------------|---|
| Product code                   | 621853002                                       |
| Connection voltage 3~ 50/60 Hz | 380-440 V $\pm$ 10%                             |
| Fuse (delayed)                 | 16 A  |
| Welding range                  | 20 A / 15 V- 250 A / 26.5 V                     |
| Output 40% ED                  | 250 A/26.5 V                                    |
| Output 60% ED                  | 207 A/24 V                                      |
| Output 100% ED                 | 160 A/22 V                                      |
| Open circuit voltage           | 30-45 V   |
| Wire feed mechanism            | 4-roll  |
| Wire feed speed adjustment     | 1...18 m/min                                    |
| Gun connection                 | Euro  |
| Filler wire sizes (Fe solid)   | 0.6...1.0                                       |
| Filler wire sizes (Fe cored)   | 0.9...1.2                                       |
| Filler wire sizes (Al)         | 0.9...1.2                                       |
| Filler wire sizes (CuSi)       | 0.8...1.0                                       |
| Operating temperature range    | -20 ... +40 °C                                  |
| External dimensions LxWxH      | 580 × 280 × 440                                 |
| Weight (no accessories)        | 20 kg   |
| Degree of protection           | IP23S   |
| Standards                      | IEC/EN 60974-1, IEC/EN 60974-5, IEC/EN 60974-10 |
| Wire spool weight, max.        | 15 kg   |
| Wire spool diameter, max.      | 300 mm  |