

PMT 32



TECHNICAL SPECIFICATIONS

| PMT gun range - gas cooled | PMT 25 | PMT 27 | PMT 32 | PMT 35 | PMT 42 |
|---|--------------|--------------|--------------|--------------|--------------|
| Product code | 6252513 | 6252713 | 6253213 | 6253513 | 6254213 |
| Cooling | Gas | Gas | Gas | Gas | Gas |
| Filler wires | 0.6...1.2 mm | 0.6...1.2 mm | 0.8...1.6 mm | 0.8...1.6 mm | 0.8...1.6 mm |
| Length / ordering code 3m | 6252513 | 6252713 | 6253213 | 6253513 | 6254213 |
| Length / ordering code 4.5m | 6252514 | 6252714 | 6253214 | 6253514 | 6254214 |
| Load capacity, Ar + CO ₂ (35%) | 250 A | 270 A | 320 A | 350 A | 420 A |

| PMT gun range water cooled | PMT 30W | PMT 42W | PMT 52W |
|--|--------------|--------------|--------------|
| Product code | 6253043 | 6254203 | 6255203 |
| Cooling | Water | Water | Water |
| Filler wires | 0.8...1.6 mm | 0.8...1.6 mm | 0.8...1.6 mm |
| Length / ordering code 3m | 6253043 | 6254203 | 6255203 |
| Length / ordering code 4.5m | 6253044 | 6254204 | 6255204 |
| Load capacity, Ar + CO ₂ (100%) | 300 A | 400 A | 500 A |

| MMT gun range - gas cooled | MMT 25 | MMT 27 | MMT 32 | MMT 35 | MMT 42 | MMT 42C |
|--|--------------|--------------|--------------|--------------|--------------|--------------|
| Product code | 625213MMT | 6252713MMT | 6253213MMT | 6253513MMT | 624213MMT | 6254205 |
| Cooling | Gas | Gas | Gas | Gas | Gas | Gas |
| Filler wires | 0.6...1.2 mm | 0.6...1.2 mm | 0.8...1.6 mm | 0.8...1.6 mm | 0.8...1.6 mm | 0.8...1.6 mm |
| Length / ordering code 3m | 625213MMT | 6252713MMT | 6253213MMT | 6253513MMT | 624213MMT | 6254205 |
| Length / ordering code 4.5m | 6252514MMT | 6252714MMT | 6253214MMT | 6253514MMT | 6254214MMT | 6254207 |
| Load capacity, Ar + CO ₂ (35%) | 250 A | 270 A | 320 A | 350 A | 420 A | |
| Load capacity, Ar + CO ₂ (100%) | | | | | | 350A |

| MMT gun range - water cooled | MMT 30W | MMT 42W | MMT 52W |
|-------------------------------------|----------------|----------------|----------------|
| Product code | 6253043MMT | 6254203MMT | 6255203MMT |
| Cooling | Water | Water | Water |
| Filler wires | 0.8...1.6 mm | 0.8...1.6 mm | 0.8...1.6 mm |
| Length / ordering code 3m | 6253043MMT | 6254203MMT | 6255203MMT |
| Length / ordering code 4.5m | 6253044MMT | 6254204MMT | 6255204MMT |
| Load capacity, Ar + CO2 (100%) | 300 A | 400 A | 500 A |