

# X5 Power Source 400 MV Pulse+ WP



## OVERVIEW

Multi-process and multi-voltage power source that provides 400 A with 60% duty cycle. Manual, synergic, pulse, and double pulse welding options available. Includes WiseSteel and WiseFusion welding process and X5 Work Pack Pulse with 53 welding programs. Compatible with all MAX welding processes as well as WisePenetration+, WiseRoot+, and WiseThin+ welding processes.

## TECHNICAL SPECIFICATIONS

### X5 Power Source 400 MV Pulse+ WP

Product code	X5100400110
Connection voltage 3~ 50/60 Hz	220 - 230 ±10 % 380 - 460 ±10 %
Output 40% ED	400 @ [220 - 230 V]
Output 60% ED	400 @ [380 - 460 V]
Output 100% ED	350 A
Welding current and voltage range, MIG	15 A/10 V ... 400 A/50V
Welding current and voltage range, TIG	15 A/1 V ... 400 A/50V
Welding current and voltage range, MMA	15 A/10 V ... 400 A/50V
Operating temperature range	-20...+40 °C
External dimensions LxWxH	750 x 263 x 456 mm
Weight (no accessories)	39.5 kg
Degree of protection	IP23S
EMC class	A
Storage temperature range	-40...+60 °C