

# X5 Power Source 400 MV WP



## OVERVIEW

Multi-process and multi-voltage power source that provides 400 A with 60% duty cycle at 380 – 460 V supply. Includes WiseSteel and WiseFusion special processes and X5 Work Pack 1-MIG with 33 welding programs. Compatible with MAX Speed, MAX Cool, and WisePenetration+ welding processes.

## TECHNICAL SPECIFICATIONS

### X5 Power Source 400 MV WP

Product code	X5110400110
Connection voltage 3~ 50/60 Hz	220 - 230 $\pm$ 10 %; 380 - 460 $\pm$ 10 %
Fuse	25 @ [220 - 230 V]; 32 @ [380 - 460 V]
Output 40% ED	400 @ [220 - 230 V]
Output 60% ED	400 @ [380 - 460 V]
Output 100% ED	300 @ [220 - 230 V]; 350 @ [380 - 460 V]
Rated power at max. current	19 kVA
Recommended generator power (min)	25 kVA
Welding current and voltage range, MIG	15A/12V ... 400A/42V
Welding current and voltage range, TIG	15A/1V - 400A/42V
Welding current and voltage range, MMA	15A/10V ... 400A/42V
Operating temperature range	-20...+40
External dimensions LxWxH	750 x 263 x 456 mm
Weight (no accessories)	43.5 kg
Degree of protection	IP23
EMC class	A
Storage temperature range	-40...+60