

# X5 Power Source 400



## OVERVIEW

Multi-process power source that provides 400 A with 60% duty cycle. Manual and synergic welding options available. Compatible with MAX Speed, MAX Cool, WiseFusion, WiseSteel, and WisePenetration+ welding processes. In robotic welding applications, TIG and MMA processes are not available.

## TECHNICAL SPECIFICATIONS

### X5 Power Source 400

Product code	X5110400000
Connection voltage 3~ 50/60 Hz	380...460 V $\pm$ 10 %
Fuse	25 A
Output 60% ED	400 A
Output 100% ED	350 A
Rated power at max. current	20 kVA
Recommended generator power (min)	25 kVA
Welding current and voltage range, MIG	15 A/12 V ... 400 A/42 V
Welding current and voltage range, TIG	15 A/1 V ... 400 A/42 V
Welding current and voltage range, MMA	15 A/10 V ... 400 A/42 V
Operating temperature range	-20...+40 °C
External dimensions LxWxH	750 x 263 x 456 mm
Weight (no accessories)	39.0 kg
Degree of protection	IP23S
EMC class	A
Storage temperature range	-40...+60 °C