

X8 Power Source 400 MV



OVERVIEW

Provides 400 A with a 60% duty cycle. The multi-voltage power source is suitable for the most common electrical network voltages. Control Pad always included with the power source. X8 Cooler not included.

TECHNICAL SPECIFICATIONS

X8 Power Source 400 MV

Product code	X8100400101 - X8 Power Source 400 MV, CUSTOM (Work Pack + WiseFusion)
Connection voltage 3~ 50/60 Hz	220 - 230 V ± 10 % 380 - 460 V ± 10 %
Fuse	32 A
Fuse, 380 - 460 V	63 A
Open circuit power (MMA) (without cooler and wire feeder, fans OFF)	44 - 53 W
Open circuit power (MMA) (without cooler and wire feeder, fans ON)	99 - 111 W
Output 60% ED	400 A
Output 100% ED	320 A
Welding current and voltage range, MIG @ 220 V	20 A/14 V - 400 A/50 V
Welding current and voltage range, MIG @ 380 V	20 A/14 V - 400 A/50 V
Welding current and voltage range, MMA @ 220 V	15 A/20 V - 400 A/58 V
Welding current and voltage range, MMA @ 380 V	15 A/20 V - 400 A/58 V
Recommended generator power (min)	35 kVA
Open circuit voltage MMA	50 V
Operating temperature range	-20...+40 °C
External dimensions LxWxH	921 x 348 x 795 mm
Weight (no accessories)	95 kg