

# X8 Power Source 400



## OVERVIEW

Provides 400 A with a 60% duty cycle. Can be ordered with or without X8 Cooler. Control Pad always included with the power source.

## TECHNICAL SPECIFICATIONS

### X8 Power Source 400

Product code	X8100400001 - X8 Power Source 400, CUSTOM (Work Pack + WiseFusion) X8100401000 - X8 Power Source 400, cooler X8100401001 - X8 Power Source 400, cooler, CUSTOM (Work Pack + WiseFusion)
Connection voltage 3~ 50/60 Hz	380 - 460 V $\pm 10$ %
Fuse	32 A
Open circuit power (MMA) (without cooler and wire feeder, fans OFF)	44 - 53 W
Open circuit power (MMA) (without cooler and wire feeder, fans ON)	107 - 111 W
Open circuit power (MMA) (with cooler, without wire feeder, fans ON)	132 - 137 W
Output 60% ED	400 A
Output 100% ED	320 A
Welding current and voltage range, MIG @ 380 V	20A/14V - 400A/50V
Welding current and voltage range, MMA @ 380 V	15A/20V - 400A/58V
Recommended generator power (min)	25 kVA
Open circuit voltage MMA	50 V
Operating temperature range	-20...+40 °C
External dimensions LxWxH	921 x 348 x 795 mm
Weight (no accessories)	95 kg