

# X8 Power Source 500



## OVERVIEW

Provides 500 A with a 60% duty cycle. Control Pad and X8 Cooler always included with the power source.

## TECHNICAL SPECIFICATIONS

### X8 Power Source 500

Product code	X8100501000 - X8 Power Source 500, cooler X8100501001 - X8 Power Source 500, cooler, CUSTOM (Work Pack + WiseFusion)
Connection voltage 3~ 50/60 Hz	380 - 460 V $\pm$ 10 %
Fuse	32 A
Open circuit power (MMA) (without cooler and wire feeder, fans OFF)	44 - 53 W
Open circuit power (MMA) (without cooler and wire feeder, fans ON)	107 - 111 W
Open circuit power (MMA) (with cooler, without wire feeder, fans ON)	132 - 137 W
Output 60% ED	500 A
Output 100% ED	400 A
Welding current and voltage range, MIG @ 380 V	20A/14V - 500A/55V
Welding current and voltage range, MMA @ 380 V	15A/20V - 500A/57V
Recommended generator power (min)	35 kVA
Open circuit voltage MMA	50 V
External dimensions LxWxH	921 x 348 x 795 mm
Weight (no accessories)	95 kg
Operating temperature range	-20...+40 °C