

Kempact MIG 2530



TECHNICAL SPECIFICATIONS

Kempact MIG 2530

Product code	621853002
Connection voltage 3~ 50/60 Hz	380-440 V $\pm 10\%$
Fuse (delayed)	16 A
Welding range	20 A / 15 V- 250 A / 26.5 V
Output 40% ED	250 A/26.5 V
Output 60% ED	207 A/24 V
Output 100% ED	160 A/22 V
Open circuit voltage	30-45 V
Wire feed mechanism	4-roll
Wire feed speed adjustment	1...18 m/min
Gun connection	Euro
Wire spool weight, max.	15 kg
Wire spool diameter, max.	300 mm
Filler wire sizes (Fe solid)	0.6...1.0
Filler wire sizes (Fe cored)	0.9...1.2
Filler wire sizes (Al)	0.9...1.2
Filler wire sizes (CuSi)	0.8...1.0
External dimensions LxWxH	580 × 280 × 440
Weight (no accessories)	20 kg
Degree of protection	IP23S
Standards	IEC/EN 60974-1, IEC/EN 60974-5, IEC/EN 60974-10
Operating temperature range	-20 ... +40 °C