

# X5 Power Source 400 Pulse+



## OVERVIEW

Multi-process power source that provides 400 A with 60% duty cycle. Manual, synergic, pulse, and double pulse welding options available. Compatible with all MAX welding processes as well as WiseFusion, WisePenetration+, WiseRoot+, WiseThin+, and WiseSteel welding processes.

In robotic welding applications, TIG and MMA processes are not available.

## TECHNICAL SPECIFICATIONS

### X5 Power Source 400 Pulse+

Product code	X5100400000
Connection voltage 3~ 50/60 Hz	380 - 460 ±10 %
Fuse	25 A
Output 60% ED	400 A
Output 100% ED	350 A
Rated power at max. current	20 kVA
Recommended generator power (min)	25 kVA
Welding current and voltage range, MIG	15 A/10 V ... 400 A/50V
Welding current and voltage range, TIG	15 A/1 V ... 400 A/50V
Welding current and voltage range, MMA	15 A/10 V ... 400 A/50V
External dimensions LxWxH	750 x 263 x 456 mm
Weight (no accessories)	39.5 kg
Degree of protection	IP23S
EMC class	A
Operating temperature range	-20...+40 °C
Storage temperature range	-40...+60 °C